

CALCESTRUZZI

EPD[®]
S-P-01203



EPD - Environmental Product Declaration



In accordance with
ISO 14025 and EN 15804

Programme: The International EPD System,
www.environdec.com
Programme operator: EPD[®] International AB
Geographical scope: National (Italy)

i.idro



DRAIN

Publication date: 2018/01/11
Version date: 2021/03/26
Valid until: 2022/12/20



i.idro DRAIN

Air content	>15% and < 25%
Draining capacity (aggregates size Xlarge 6-11mm)	>1000 mm/min
Draining capacity (aggregates size Large 2-6mm)	>300 mm/min
EPD Type	Cradle-to-gate (LCA stages A1 to A3)
Certification No.	S-P-01203
Validity	2022/12/20

Declaration of general information

Manufacturer information

Italcementi has been the leading company in Italy in the production of cement since 1864. Over one hundred years of history built on people, knowledge and innovation that have enabled the company to become a leading player in the construction material industry from the very beginning. Italcementi's widespread presence, rooted in the territory, and the ability of offering innovative, quality products, are at the base of integrated solutions and applications that meet the needs of the cement and concrete market. The industrial structure consists of eight plants for cement production, a plant for special products with a reduced environmental footprint compared to traditional cement and several grinding centres. The production sites have obtained the ISO 14001 environmental certificate and, in some geographical areas, also the CSC Certificate, which certifies the sustainable procurement process along the entire production chain according to the basic principles of Sustainability. The industrial network is complete and integrated, thanks to the remarkable presence in the concrete and aggregates industry with the company Calcestruzzi.

Italcementi, alongside Calcestruzzi, offers a wide range of products, applications, and solutions, from cement to ready-mixed concrete. The category of traditional cements consists of products suitable for specific construction types: road and marine infrastructures, civil and industrial floorings, dams, extraction wells and the most common applications for the construction sectors. Alongside traditional cement, Italcementi also offers a range of solutions for the renovation of buildings, with binders, natural lime, mortar and leveling compounds, products that stand out for their quality, durability, and ease of application. Additionally, there is a range of eco.build products on offer meeting the growing market demand for solutions oriented to environmental sustainability and promoting the circular economy.

Italcementi is a founding member of the Italian Green Building Council, the association that promotes the dissemination of the principles of the circular economy in the building industry, and is also a partner of the Global Compact, the international organisation that promotes the principles of sustainable development. Now Italcementi and Calcestruzzi are part of the HeidelbergCement Group, worldwide leader in the industry, with 53,000 employees in over 3,000 production plants in 50 countries in 5 continents. Among the sustainability goals of the Group there is the reduction by 30% of the CO2 emissions per cement ton within 2025.

Further information on HeidelbergCement, Italcementi SpA and Calcestruzzi SpA can be accessed at the official websites <http://www.heidelbergcement.com/en> - <http://www.italcementi.it> - <http://www.calcestruzzi.it>



Product description

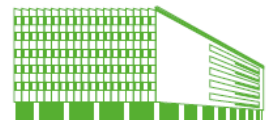
i.idro DRAIN is an innovative concrete with high water drainage capacities and a compressive strength of more than 10MPa. There are two types of **i.idro DRAIN** depending on the type of cement used. White **i.idro DRAIN** is made up of white cement while Grey **i.idro DRAIN** contains grey cement.



Tests carried out according to the Standard EN 206 establishes the compressive strength of i.idro DRAIN at a minimum of 10 MPa. The use of i.idro DRAIN does not require particular performance as regards environmental exposure class and workability. There is therefore no defined exposure class nor slump class.

i.idro DRAIN combines the strength of concrete with a drainage capacity of 100 times more than that of silt and clay, thanks to a special selection of aggregate size and the choice of air entrainment agent which both increase the percentage of air content.

As demonstrated through comparative tests performed by Politecnico di Milano, the excellent drainage capacity of i.idro DRAIN equals or even exceeds that of naturally-available loose materials like sand, clay and silt, and that of traditional water-draining asphalt pavements. The European Standard, EN 12697-40:2012, describes a method to determine the in-situ relative hydraulic conductivity, at specific locations, of a road surfacing that is designed to be permeable. The test measures the ability of a surfacing to drain water achieved in-situ.



Draining capacity of i.idro DRAIN

In the case of **i.idro DRAIN**, results obtained according to the particle size distribution of aggregates used are reported in the table below.

i.idro DRAIN drainability		
Aggregates size	Draining capacity (UNI 12697-40)	Classification
X Large (2mm<15%, 6,3mm<95%)	>1000 mm/min (2.69*10 ⁻² m/s)	VERY HIGH
Large (6,3mm<25%, 10mm<75%)	>300 mm/min (5.78*10 ⁻³ m/s)	HIGH

Source: DIIAR, Politecnico di Milano (Milan University of Science and Technology)

The high draining capacity of i.idro DRAIN promotes water drainage thus reducing surface runoff and hydroplaning effect. It also guarantees groundwater recharge (deep drainage) and is therefore particularly suitable for application within environmentally protected areas where water is to be returned to the ground.

The use of i.idro DRAIN also allows harvesting and reuse of stormwater, as this can be adequately conveyed through suitable collection systems. i.idro DRAIN do not contain oils which usually lead to contaminated stormwater. Moreover, the relatively white surface compared to traditional pavements reduces the ground temperature significantly (down to 30° C) due to the albedo effect, thus providing more comfortable conditions for pedestrians. See section on Additional Information.

The composition, structure and technical properties of i.idro DRAIN makes it suitable for pavement applications in:

- ✓ Sidewalks
- ✓ Trails
- ✓ Parking lots
- ✓ Cycle lanes
- ✓ Low-volume roadways
- ✓ Walkways and alleys
- ✓ Environmentally protected roads and areas subject to fire hazards.

Production process

The innovative nature of i.idro DRAIN is also linked to the choice of input materials as well as the production process. In the case of aggregates, the objective to achieve specific draining capacities, requires a special selection of aggregate type which are supplied from the quarries located nearby the concrete plants of Calcestruzzi. Moreover, the composition mix is strictly respected in order to guarantee expected mechanical and draining performance. The production mix is controlled and maintained by appropriate measuring instruments in the concrete plants.

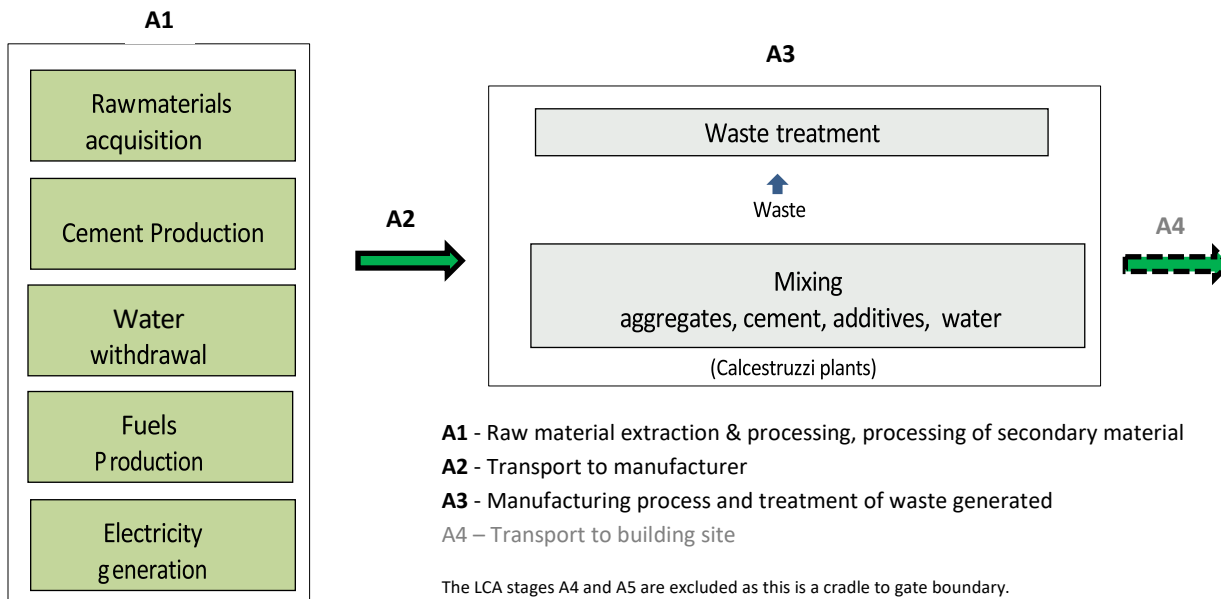
i.idro DRAIN concrete production

At Calcestruzzi plants producing i.idro DRAIN, cement supplied are stored in silos while aggregates are deposited in a dedicated open area. Additives are received and stored in cisterns and tanks protected from atmospheric agents while water is sourced from wells located in the plants. All raw materials are automatically measured according to stabilized proportion, transported through conveyor belts directly to the concrete mixer where they are all mixed together. Cement is fed through cochlea, aggregates on conveyor belts while water and additives are pumped. The produced i.idro DRAIN is then delivered to the building sites in concrete mixers.

Emissions related to the production process includes air emissions from the use of fuels in onsite transportation vehicles and also dust emissions arising from the handling (transportation, mixing and packaging in bags) of raw materials and product.



Process flow diagram



Due to the high percentage of environmental impacts of concrete products coming from their cement components and due to the fact that cement for i.idro DRAIN is supplied by Italcementi Spa, a description of the cement production process is provided here alongside that of the concrete production phase.

Composition

The overall composition of white and grey i.idro DRAIN and the energy input by energy source is provided below.

i.idro DRAIN material content declaration		
Material inputs	1 m³ Grey i.idro DRAIN Composition (%)	1 m³ White i.idro DRAIN Composition (%)
Grey cement	17.00	-
White cement	-	17.15
Aggregates	78.04	77.90
Water	4.88	4.83
Additives	0.04	0.11
Colour pigment	0.03	0.01
Synthetic fiber	0.01	-

Recycled materials content (ISO 14021 compliant)

The recycled materials content of white and grey i.idro DRAIN, ISO 14021 compliant, is provided below.

Product	Recycled pre-consumer materials	Recycled post-consumer materials
1 m³ White i.idro DRAIN	0.69 %	0.82 %
1 m³ Grey i.idro DRAIN	0.00 %	0.00 %



Energy consumption

Energy consumption in the production of i.idro DRAIN is mainly electricity associated to the movement and mixing of cement, aggregates, additives and water in the concrete plant. There is limited use of diesel for transportation onsite.

i.idro DRAIN energy use		
Energy use	1m3 Grey i.idro DRAIN	1m3 White i.idro DRAIN
Italian Grid Electricity (kWh)	3.60	6.77
Diesel (l)	0.10	0.05

EPD type and programme operator

This is an Environmental Product Declaration (EPD) compliant to a Type III environmental declaration as defined by ISO 14025:2010. The EPD is subject to the International EPD System (IES) which acts as the Programme Operator:

EPD International AB, Box 210 60; SE-100 31 Stockholm, Sweden.

E-mail: info@environdec.com.

This EPD is aligned to the Product Category Rules (PCR) for the assessment of the environmental performance of **UN CPC 375 relative to Concrete (C-PCR-003 "Concrete and concrete elements" (EN 16757) v. 2019-12-20 to PCR 2019:14 "Construction Products" v.1.0)**.

The General Programme Instructions (version 3.01 dated 2019-09-19) of the IEC have been implemented. The EPD refers to a cradle to gate boundary so as to meet the following goals:

- ✓ Provide relevant information and data for business-to-business communication.
- ✓ Investigate environmental performance related to various choices of raw materials and inform decision making on future production.

This EPD refers to the production of i.idro DRAIN during the year 2019 in Italy and applies life cycle assessment study carried out following the principles contained in the ISO 14040 series of standards and EN 15804 specific for construction products.

Calcestruzzi Sp as EPD owner has the sole ownership, liability and responsibility for this EPD.

EPDs within the same product category but from different EPD Programmes shall not be comparable.

EPDs of construction products may not be comparable if they do not comply with EN 15804. The comparison of products on the basis of their EPD is defined by the contribution they make to the environmental performance of the building. Consequently, comparison of the environmental performance of construction products using this EPD information shall be based on the product's use in and its impacts on the building and shall consider the complete life cycle of the product within the building or construction works.



Declaration of environmental parameters derived from LCA

Scope

Declared unit (as of reference PCR)	1 m³ i.idro DRAIN
Temporary boundary	2019 production – Grey i.idro Drain 2018 production – White i.idro Drain
System boundary	From cradle to gate A1 – Raw material and fuel acquisition, Electricity generation & distribution. A2 – Transportation to plant. A3 – Manufacturing processes at plant, mixing with water at construction site, treatment of waste manufacturing processes.

The results in terms of environmental impacts, resource use and other environmental information are based on this declared unit. They are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins or risks.

The EPD Tool (GCCA tool for EPD of concrete and cement v.3.0) pre-verified against requirements of the reference cement and concrete PCR, was used in computing Life cycle impacts of i.idro DRAIN. The Tool applies specific datasets of the cement and concrete production process together with representative datasets in Ecoinvent version 3.5 to compute environmental parameters of the product under study.

Parameters describing environmental impacts

The following information on environmental impacts is expressed with the impact category parameters of LCIA using characterization factors.

1 m ³ White i.idro DRAIN		
Environmental Impacts	Units	A1-A3
Global warming (GWP100)	kg CO ₂ eq	4.04E02
Ozone layer depletion (ODP)	kg CFC-11 eq	2.04E-05
Photochemical oxidation (POCP)	Kg NMVOC eq.	8.58E-01
Acidification (AP)	mol H ⁺ eq.	1.19E0
Eutrophication (EP)	mol N eq.	3.29E00
Abiotic depletion potential for non-fossil resources (ADPE)	kg Sb eq	3.54E-04
Abiotic depletion for fossil resources potential (ADPF)	MJ eq	2.38E03



1 m ³ Grey i.idro DRAIN		
Environmental Impacts	Units	A1 – A3
Global warming (GWP100)	kg CO ₂ eq	2.87E02
Ozone layer depletion (ODP)	kg CFC-11 eq	1.24E-05
Photochemical oxidation (POCP)	Kg NMVOC eq.	5.77E-01
Acidification (AP)	mol H+ eq.	7.16E-01
Eutrophication (EP)	mol N eq.	2.20E00
Abiotic depletion potential for non-fossil resources (ADPE)	kg Sb eq	2.12E-04
Abiotic depletion for fossil resources potential (ADPF)	MJ eq	1.11E03

Parameters describing resource use

The following environmental parameters apply data based on the LCI. They describe the use of renewable and non-renewable material resources, renewable and non-renewable primary energy, water use and electricity use during manufacturing.

1 m ³ White i.idro DRAIN		
Resource use	Units	Cradle to gate (A1-A3)
Use of renewable energy not as raw material	MJ	2.14E02
Use of renewable energy as raw materials	MJ	0.00
Total renewable energy	MJ	2.14E02
Use of non renewable energy not as raw materials	MJ	2.88E03
Use of non renewable energy as raw materials	MJ	0,00
Total non renewable energy	MJ	2.88E03
Use of secondary material	kg	0.00E0
Use of renewable secondary fuels	MJ	0.00E0
Use of secondary material	kg	0.00E0
Net fresh water	m ³	3.22E00

For white **i.idro DRAIN** the parameters Use of secondary material, Use of renewable secondary fuels and Use of non-renewable secondary fuels are zero. The very nature and color of white **i.idro DRAIN** prevents the use of secondary materials or fuels which bring in impurities.



1 m ³ Grey i.idro DRAIN		
Resource use	Units	Cradle to gate (A1-A3)
Use of renewable energy not as raw material	MJ	1.02E02
Use of renewable energy as raw materials	MJ	0.00
Total renewable energy	MJ	1.02E02
Use of non renewable energy not as raw materials	MJ	1.35E03
Use of non renewable energy as raw materials	MJ	4.92E-01
Total non renewable energy	MJ	1.35E03
Use of secondary material	kg	3.60E01
Use of renewable secondary fuels	MJ	2.57E01
Use of non-renewable secondary fuels	MJ	4.69E01
Net fresh water	m ³	3.62E00

Other environmental information describing different waste categories and output flows

The following environmental parameters apply data based on the LCI. They describe the Waste Flows (Hazardous, Non-hazardous and Radioactive waste disposed) and the Output flows (Components for re-use, Materials for recycling, Materials for energy recovery and Exported energy) for declared unit of i.idro DRAIN.

1 m ³ White i.idro DRAIN		
Waste	Unit	Cradle to gate
Hazardous waste disposed	kg	1.59E-2
Non-hazardous waste disposed	kg	7.47E0
Radioactive waste disposed	kg	0.00E0

1 m ³ Grey i.idro DRAIN		
Waste	Unit	Cradle to gate
Hazardous waste disposed	kg	1.98E-2
Non-hazardous waste disposed	kg	5.61E-1
Radioactive waste disposed	kg	0.00E0



1 m ³ White i.idro DRAIN		
Output flows	Unit	Cradle to gate
Components for re-use	kg	0.00E0
Materials for recycling	kg	1.78E2
Materials for energy recovery	Kg	0.00E0
Exported energy	MJ	0.00E0

1 m ³ Grey i.idro DRAIN		
Output flows	Unit	Cradle to gate
Components for re-use	kg	0.00E0
Materials for recycling	kg	3.78E1
Materials for energy recovery	Kg	0.00E0
Exported energy	MJ	0.00E0

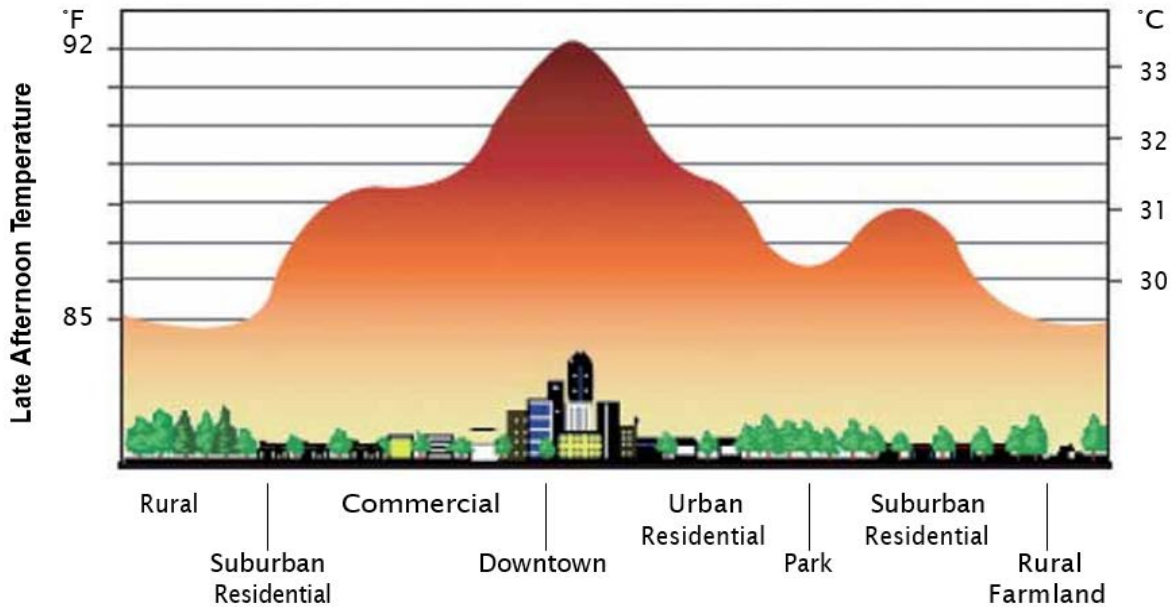
Additional information

The results above refer not only to the volume of concrete produced but also to its draining capacity. i.idro DRAIN delivers, alongside a resistant surface, a draining capacity which ranges from 300 mm/min to 1000 mm/min. Draining capacities of concrete not used for draining purposes will normally fall under the 10 mm/min mark. The primary advantage of permeable pavements is the storm water management aspects together with the control of runoff and the reduction of imperviousness. By encouraging water from storms to recharge the ground-water table, i.idro DRAIN pavements have a profound effect on localized ecosystems. Use of permeable pavements by designers is encouraged by the Leadership in Energy and Environmental Design (LEED®) Green Building Rating System™ which awards credits for Stormwater Management. This credit is meant to minimize impervious surfaces and to encourage the natural processes of infiltration. The use of i.idro DRAIN, therefore, aides in obtaining LEED credits on both stormwater quantity and quality control.

Pavements made up of i.idro DRAIN are capable of reducing the heat Island effect in urban areas. The heat island effect is due to the replacement of open land and vegetation with buildings, roads, and other infrastructure which have low Solar reflectance indices (SRI). This causes urban regions to become warmer than their rural surroundings, forming an "island" of higher temperatures in the landscape.



Heat island effect



The effect of i.idro DRAIN on the heat island effect can be seen by the results of tests carried out by Istituto Giordano according to ASTM E903, ASTM E 1980, ASTM C 1371 and AST G173 which show SRI values of more than 29.

Reflectance index of i.idro DRAIN pavements		
Pavement type	SRI (initial)	SRI 3 years aged
Grey i.idro DRAIN	33.4	30.4
White i.idro DRAIN	46.7	NA

Source: Istituto Giordano Spa – Optics Laboratory

Moreover, the LEED awards credits to paving materials with a three-year aged SRI value of at least 28, in order to minimize effects on microclimates and human and wildlife habitats by reducing heat islands.

The use onsite of i.idro DRAIN involves the addition of water and application on a surface through vibrating road pavers or manually resorting to special building site equipment. During this operation no toxic emissions occur and no safety risks for the operators are involved. The safety data sheet of i.idro DRAIN, is published on the website of Calcestruzzi: www.calcestruzzi.it

No substance in the “Candidate List of Substances of Very High Concern (SVHC) for authorization” exceeds 0.1 weight-% of i.idro DRAIN.

The production of i.idro DRAIN is in line with our Sustainability Policies which advocate designing products suitable for sustainable construction. Moreover, blended cements are being promoted to reduce the use of clinker and thus to further curb environmental impacts in concretes.



In particular, research focuses on the use of renewable and reusable raw materials and the development of specialty admixtures and special additions for concrete, also through investigations and experiments based on nano and biotechnologies applied to the construction materials sector.

More information on Sustainable development at Italcementi and Calcestruzzi, Sustainability Policies and related activities can be accessed at the official website: <http://www.heidelbergcement.com/en/responsibility>

Calcestruzzi SpA is certified according to ISO 9001:2015 since 1996.

Rezzato (BS), Calusco d'Adda (BG), Colleferro (RM), Matera, Samatzai (CA), Ravenna, Novi Ligure (AL), Cagnano Amiterno (AQ), Tavernola Bergamasca (BG) and Guardiaregia (CB) plants of Italcementi SpA and Italsacci SpA, providing cement used in i.idro DRAIN, are all certified according to ISO 14001:2015 since 2004 and ISO 9001:2015 since 1995, in line with HeidelbergCement Group sustainability policies and strategy.

Changes versus previous version

The principal differences versus previously published version depends from:


- Concrete plants and cement plants involved in i.idro DRAIN production;
- Raw materials utilized in i.idro DRAIN composition, especially cement type;
- Use of secondary materials and renewable secondary fuels in cement production;
- Waste disposed from cement and concrete production;
- Changes occurred in the more recent versions of the Ecoinvent and in the reference documentation (e.g. GPI, PCR,...)



References

ISO 14025:2010	Environmental labels and declarations - Type III environmental declarations
ISO 14040:2006	Environmental management - Life cycle assessment -- Principles and Framework
ISO 14044:2006	Environmental management - Life cycle assessment – Requirements and Guidelines
GPI	General Programme Instructions of IES www.environdec.com (Version 3.01)
EN 15804 :2012	Sustainability of construction works - Environmental product declarations Core rules for the product category of construction products
PCR for concrete	www.environdec.com - PRODUCT CATEGORY RULES (PCR) for Product Group “Concrete”, CPC 375- C-PCR-003 “Concrete and concrete elements” (EN 16757) v. 2019-12-20 to PCR 2019:14” Construction Products” v.1.0
Verification report	Environmental Product Declaration Verification Report for i.idro DRAIN , Calcestruzzi SpA (date: March 2021)

Demonstration of verification

CEN standard EN 15804 serves as the Core Product Category Rules (PCR).
Programme:  The international EPD® System
PCR: UN CPC 375 - C-PCR-003 “Concrete and concrete elements” (EN 16757) v. 2019-12-20 to PCR 2019:14 “Construction Products” v.1.0
PCR Moderator: Martin Erlandson, IVL Swedish Environmental Research Institute, martin.erlandson@ivl.se .
PCR Comitee: IVL Svedish Environmental Research Institute Secretariat of the International EPD® System
Independent verification of the declaration and data, according to ISO 14025:2010 <input checked="" type="checkbox"/> EPD Process Certification (Internal) <input type="checkbox"/> EPD Verification (External)
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Contact information

EPD owner

Calcestruzzi S.p.A.
Via Stezzano, 87
24126 Bergamo – Italy
Tel: +39 035 396111
e-mail: info@calcestruzzi.it



LCA author

Italcementi S.p.A.
Direzione Tecnologie e Qualità
Via Stezzano, 87
24126 Bergamo – Italy
Tel: +39 035 396111



Contact persons

Giovanni Pinto
Italcementi S.p.A.
Via Stezzano, 87
24126 Bergamo – Italy
Tel: +39 035 396155
e-mail: g.pinto@italcementi.it

Enrico Corio
Italcementi S.p.A.
Via Stezzano, 87
24126 Bergamo – Italy
Tel: +39 035 396993
e-mail: e.corio@calcestruzzi.it

Programme operator



EPD International AB, Box 210 60, SE-100-31 Stockholm, Sweden
Website: www.environdec.com
e-mail: info@environdec.com

Glossary

Ozone layer depletion 20a	Destructive effects on the stratospheric ozone layer over a time horizon of 20 years.
Acidification	Increase of soil and water acidity.
Eutrophication	Excessive levels of macronutrients in the environment caused by emissions of nutrients to air, water and soil.
Photochemical oxidation	Oxidizing of volatile compounds in the presence of nitrogen oxides (NOx) which frees ozone in the low atmosphere.
Abiotic depletion	Extraction of minerals and fossil fuels due to inputs in the system.





Calcestruzzi SpA
(i.lab Km Rosso)
Via Stezzano, 87 – 24126 Bergamo
Tel +39 035 396.111
www.calcestruzzi.it

